

Garant
**Clamping toolholder DDJNR 93°, for indexable inserts DN., right-hand,
Shank / insert size: 32/15mm**

Order data

Order number	250608 32/15
GTIN	4045197654496
Item class	21T

Technical description

Shank size	32 mm
ISO code toolholder	DDJNR/L 3232 P15
Head length L ₁	40 mm
Clamp, screw, spring	259035 2
Shim	259031 28
Shim screw	259025 10
suitable indexable insert	DN.. 1506..
Functional width L ₄	40 mm
Insert size	15 mm
Overall length L	170 mm
Standard	Works standard
Application type	right-hand
Through-coolant	no
Setting angle κ	93 degrees
Application	External longitudinal turning

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Type of product	Boring bar

Accessories

Shim screw Type 10	259025 10
Shim Type 28	259031 28
Clamp unit Type 2	259035 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20	674248 TX20